

Work Order ID 76018

76018

Page 1

November-03-11 8:54:37 AM

Item ID: D500-560-041 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Cargo Mirror Assembly, 6 inch Round
 Start Date: 03/11/2011 Start Qty: 2.00 ***2*** Cust Item ID:
 Required Date: 17/11/2011 Req'd Qty: 2.00 ***2*** Customer:
 Reference:

Approvals: Process Plan: M.L.S Date: 11/11/03 Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
N/A	Rev D

100	DOCUMENT CONTROL	0.00							
100									
DC	Memo	0.00							
Document Control	Photocopy bluefile and create labels as per PPP D500-560-041 CHG006								

110	Small Fab	0.00							
110									
Small Fab	Memo	0.00							
Small Fab	Assemble as per drawing D500-560 PAGE 8- BLUE FILE								

120	QC5- Inspect part completeness to step on W/O	0.00							
120									
QC	Memo	0.00							
Quality Control									

Handwritten: JLG ML5 11-11-24 (2)

Handwritten: JB 11/11/24 (2)

Handwritten: (2)

Handwritten: 8/11/24

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 76018***76018***

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November-03-11 8:54:38 AM

Item ID: D500-560-041

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Cargo Mirror Assembly, 6 inch Round

Start Date: 03/11/2011 Start Qty: 2.00

2

Cust Item ID:

Required Date: 17/11/2011 Req'd Qty: 2.00

2

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Pick Kit	0.00							
130									
Packaging	Memo	0.00							SP 11-11-24.
Packaging									
140	QC4- 100% Inspect kits for completeness	0.00							
140									
QC	Memo	0.00							8/11/25
Quality Control									
150		0.00							
150									
Packaging	Packaging								
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D500-560-041								
	Location: _____								
	PPP Rev: _____								

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Item ID: D500-560-041

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N900040100Setup Start ***NS1***

Revision ID:

Item Name: Cargo Mirror Assembly, 6 inch Round

Stop ***NS2***

Start Date: 03/11/2011 Start Qty: 2.00

2

Cust Item ID:

Required Date: 17/11/2011 Req'd Qty: 2.00

2

Customer:

Reference:

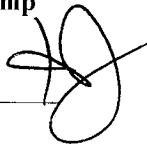
Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
160	QC21- Final Inspection - Work Order Release	0.00							
160									
QC	Memo	0.00							
Quality Control									

11/11/28 
mf
11-11-25

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
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NOTE: Date & initial all entries

Picklist Print

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Work Order ID: 76018

76018

Parent Item: D500-560-041

D500-560-041

Parent Item Name: Cargo Mirror Assembly, 6 inch Round

Start Date: 03/11/2011

Required Date: 17/11/2011

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP Rev:E03.10.15Reformat; Removed D2057KJ/RF
IPP Rev:F 08-05-27 as per ECN1195p DD verified by:EC IPP Rev:G
10.04.22 chg route seq DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN526C1032R10		Purchased	No			110	Each	261.0000	4	8			
AN526C1032R10									**				
Screw													
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				FP-B				87					
				108062				87					
				ST327				100					
				114494				100					
				ST328				74					
				110049				74					
D1048		Manufactured	No			110	Each	18.0000	2	4			
D1048									**				
Saddle													
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				GA				18					
				71872				18					
D1049		Manufactured	No			110	Each	6.0000	2	4			
D1049									**				
Saddle													
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				GA				6					
				71871				6					

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W/O:		WORK ORDER CHANGES					
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Parent Item: D500-560-041

D500-560-041

Parent Item Name: Cargo Mirror Assembly, 6 inch Round

Start Date: 03/11/2011

Required Date: 17/11/2011

Start Qty: 2.00

Required Qty: 2.00

D2010-101 Manufactured No

110 Each

21.0000

1 2

D2010-101

Mirror Bracket

**

Location

Loc Qty

Loc Code

ST220

21

67369

21

D2010-103

Manufactured No

110 Each

8.0000

1 2

D2010-103

Mirror Arm, 500

**

Location

Loc Qty

Loc Code

ST220

8

63409

2

69620

6

D2011-101

Manufactured No

110 Each

1.0000

1 2

D2011-101

6" Mirror

**

Location

Loc Qty

Loc Code

ST226

1

70729

1

AN3-4A

Purchased No

140 Each

447.0000

4 8

AN3-4A

Bolt

**

Location

Loc Qty

Loc Code

ST350

447

104291

147

104625

300

GP 11/11/24

GP 11/11/24

GP 11/11/24

B75983 (20)

SP 11-11-24

8x

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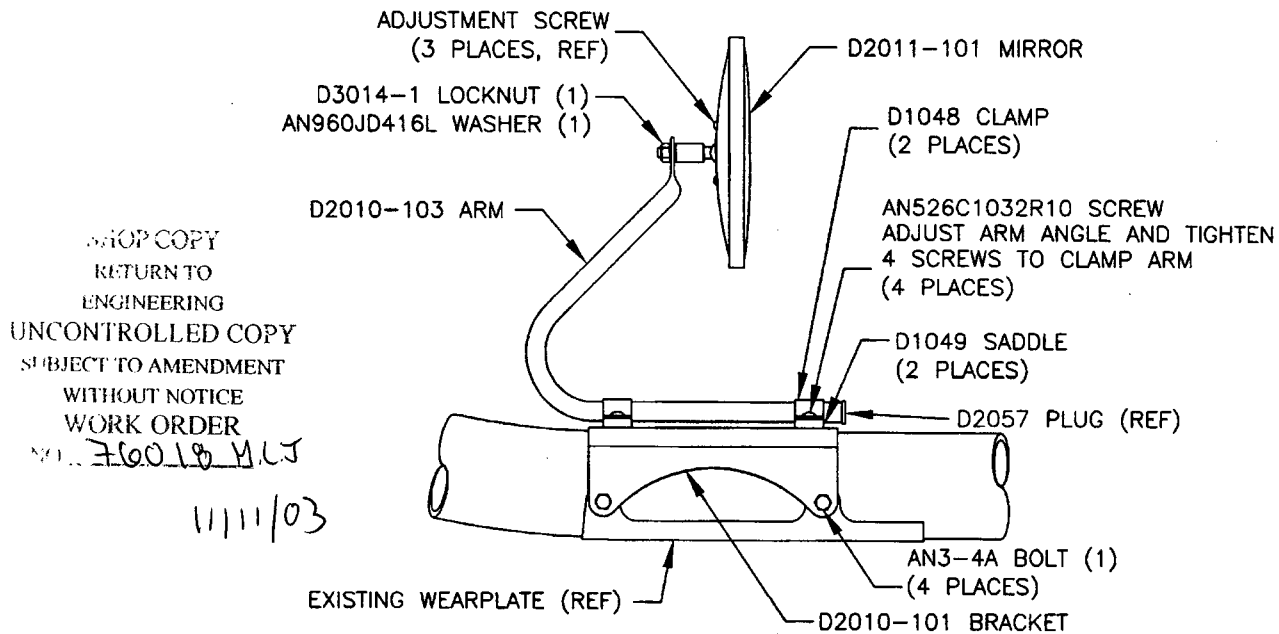


Figure 2: Installation of D500-560-041 Cargo Mirror Assembly

4. WEIGHT AND BALANCE

Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
D500-560-041	1.0 lb	-45 in	-45 lb-kG	24 in	24 in-lb
Cargo Mirror Assembly	0.45 kg	-1.14 m	-0.51 m-kG	0.61 m	0.27 m-kG

5. PARTS LIST

Qty	Part Number	Description
X	D500-560-041	CARGO MIRROR ASSEMBLY
1	D2011-101	MIRROR
1	*D3014-1	LOCKNUT
1	*AN960JD416L	WASHER
2	D1048	CLAMP
2	D1049	SADDLE
1	D2010-101	BRACKET
1	D2010-103	ARM
4	AN3-4A	BOLT
4	AN526C1032R10	SCREW (OR AN526-1032R10)

* PARTS ARE INCLUDED WITH D2011-101 MIRROR

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W/O:		WORK ORDER CHANGES					
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